

Material - EN G20 Mo 5

Standard Specification for Steel Castings for Pressure Purposes; Steel Grades for Use at Room Temperature and Elevated Temperatures

Group - Ferrous Mild Steel Alloys

Sub Group - EN G20 Mo 5 Steel Castings for Pressure Purposes; Steel Grades for Use at Room Temperature and Elevated Temperatures

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Casting

| Chemical Composition | | | Heat Treatment | |
|----------------------|------|---------------|---|-----------|
| Carbon | C % | 0.150 - 0.230 | | |
| Silicon | Si % | 0.600 max. | | |
| Manganese | Mn % | 0.500 - 1.000 | Normalising or Annealing or Hardening + Tempering | |
| Phosphorus | P % | 0.025 max. | | |
| Sulphur | S % | 0.020 max. | | |
| Molybdenum | Mo % | 0.400 - 0.600 | | |
| Chromium | Cr % | 0.300 max. | | |
| Nickel | Ni % | 0.400 max. | | - |
| Vanadium | V % | 0.050 max. | Mechanical Properties | |
| Iron | Fe % | Balance | Tensile Strength in Mpa | 440 - 590 |
| - | - | - | Yield Strength in Mpa | 245 min. |
| - | - | - | Elongation in % | 22 min. |
| - | - | - | Reduction of Area in % | - |
| - | - | - | Hardness in BHN | - |
| - | - | - | Impac <mark>t in Joule</mark> | 27 J @ RT |

| Cross Reference Table | | | | |
|-----------------------|----------|---------|------------------------------|--|
| Material | Standard | Country | Grade Belong to the Industry | |
| SA217 WC1 | ASME | USA | Casting | |
| J12524 | UNS | USA | Casting | |
| SCPH 11 | JIS | Japan | Casting | |
| A352 LC1 | ASTM | USA | Casting | |
| G 20 MO5 | DIN | Germany | Casting | |
| G 20 MO5 | UNI | Italy | Casting | |
| A217 Grade WC1 | ASTM | USA | Casting | |

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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